

SAW³⁷B

Superior Performing, High Speed Metal Cutting Bimetal Bandsaw Blade
37% More from Your Saw

BIMETAL BANDSAW: M42 COBALT

Metal cutting bandsaw blade with teeth made from high performance M42 high speed cobalt steel and backing material in alloy tempered steel. Designed for long life with excellent heat and wear resistance.

WIDTH & THICKNESS		TEETH PER INCH	
inches	mm	constant pitch	variable pitch
1/4 x .035	6 x 0.90	4* 6* 10* 14	10/14*
3/8 x .035	10 x 0.90	4* 6* 10 14	10/14*
1/2 x .020	13 x 0.50	14 24	
1/2 x .025	13 x 0.65	6 10 14	6/10 8/12 10/14 14/18
1/2 x .035	13 x 0.90	3 4 6 8* 10* 14	8/12* 10/14
3/4 x .035	20 x 0.90	3* 10 14	4/6 5/8 6/8* 6/10 8/12 10/14
1+ x .035	27 x 0.90	3 4 6 8 10 14	2/3 3/4 4/6 5/8 6/8* 6/10 8/12 10/14
1 1/4+ x .042	34 x 1.10	3* 6*	2/3 3/4 4/6 5/8 6/8* 6/10 8/12
1 1/2+ x .050	41 x 1.30		1.4/2* 2/3 3/4 4/6 5/8
2++ x .050	54 x 1.30		2/3 3/4 4/6
2++ x .062	54 x 1.60		1.4/2* 2/3 3/4 4/6*

PALLETBAND BIMETAL BANDSAW

Specialist bandsaw blade with teeth made from high performance M42 high speed cobalt steel and a unique backing material in alloy tempered steel. Designed specifically for fast, high impact applications such as pallet dismantling and recycling.

WIDTH & THICKNESS		TEETH PER INCH
inches	mm	variable pitch
1 1/4+ x .042	34 x 1.10	5/8 [†]

* Available to Order

[†] Available in Carbon - see Saw^{37C} Range Sheet
Additional Sizes Subject to Request

- > Exceptional performance
- > Significantly faster cutting rates
- > Patented design reduces tooth strippage
- > Increased blade life
- > Minimal noise and vibration
- > Excellent heat and wear resistance

**DAKIN
FLATHERS**

Quality Bandsaw and Bandknife

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BIMETAL BANDSAW: M51 COBALT

Metal cutting bandsaw blade with teeth made from high performance M51 high speed cobalt steel and backing material in alloy tempered steel. Developed for large scale industrial applications and hard-to-cut materials such as Titanium and tempered steels.

WIDTH & THICKNESS		TEETH PER INCH		
inches	mm	variable pitch		
1+ x .035	27 x 0.90		$\frac{2}{3}$	$\frac{3}{4}$ $\frac{4}{6}$
1 ¼+ x .042	34 x 1.10		$\frac{2}{3}$	$\frac{3}{4}$ $\frac{4}{6}$
1 ½+ x .050	41 x 1.30	1.4 ₂	$\frac{2}{3}$	$\frac{3}{4}$
2++ x .050	54 x 1.30	1.4 ₂ *	$\frac{2}{3}$	
2++ x .062	54 x 1.60	1.4 ₂ *	$\frac{2}{3}$ *	

* Available to Order
Additional Sizes Subject to Request

M42 Cobalt - Recommended for cutting material ≤44HRC
M51 Cobalt - Recommended for cutting material ≤49HRC

- > Exceptional performance
- > Significantly faster cutting rates
- > Patented design reduces tooth strippage
- > Increased blade life
- > Minimal noise and vibration
- > Excellent heat and wear resistance



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